

ATTENTION:

OBSERVE PRECAUTIONS FOR HANDLING ELECTROSTATIC DEVICES

Removal/Installation of Motherboard - FORCE Upright Fusion/Fun Zone

Motherboard Removal

1. Turn off and unplug the game.
2. Unlock and open the bezel.
Fun Zone games and Fusion games with electronic boxes only: Remove the 2 screws fastening the electronics box cover and move the cover aside.
3. Disconnect all connections to the motherboard, as well as any other connectors that may interfere with removal of the board.
4. Using Figure 1, remove the 4 screws fastening the I/O board (the I/O board will be on the top or left edge of the motherboard). Then carefully move the board aside until you're able to remove the 2 standoffs fastening the edge of the motherboard to the game (see Figure 2).
5. Remove the 2 screws fastening the other edge of the motherboard to the inside of the game (see Figure 1), then carefully lift the motherboard out of the game and insert the board into an anti-static bag for storage. NOTE: Be sure to read the Motherboard Handling Precautions before handling the board.

Motherboard Installation

1. Place the new motherboard in the game and fasten one side with the 2 screws and the other side with the 2 standoffs (see Figures 1 and 2) .
2. Fasten the I/O board and with the 4 screws (see Figure 1).
3. Reconnect all connections to the motherboard, as well as any harnesses that were disconnected earlier.
4. Close and lock the bezel.
Fun Zone games and Fusion games with electronic boxes only: Replace the the electronics box cover and fasten with the 2 screws .
5. Plug in and turn on the game.

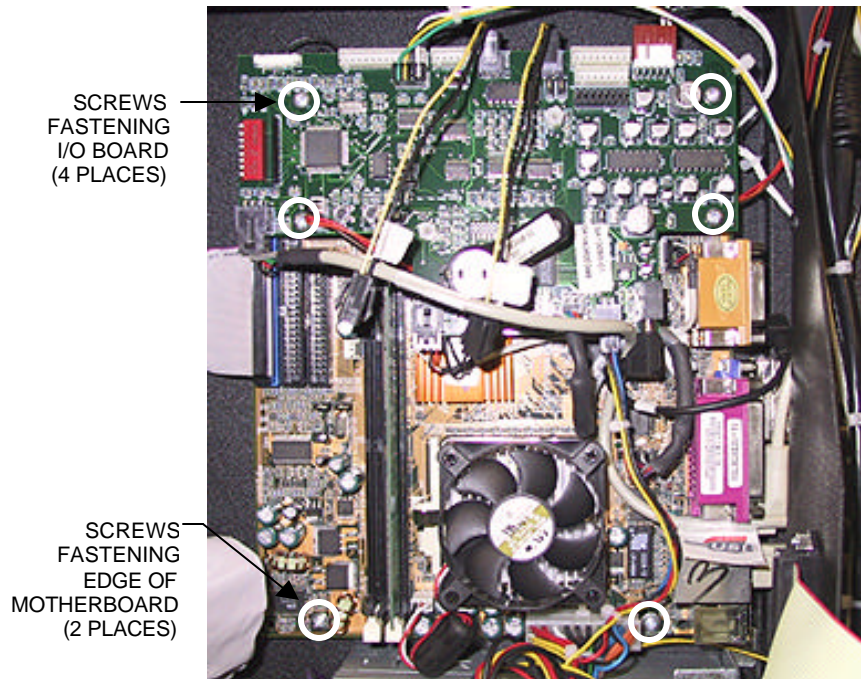


FIGURE 1 - MOTHERBOARD AND I/O BOARD

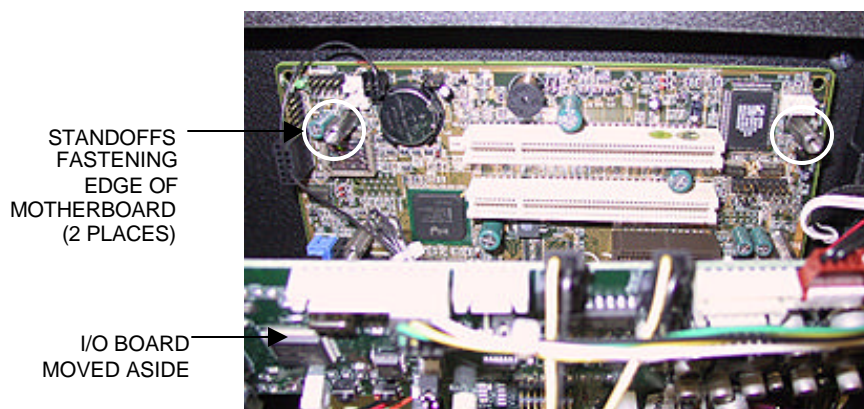


FIGURE 2 - CPU SECTION